

CNC & Cut to Size Guidelines

Thickness Plywood (mm)	CNC Cutter Width (mm)	Minimum Internal Radius (mm)	Minimum Gap (mm)
0-6mm	6	3	6
7-15mm	8	4	8
16-19mm	10	5	10
20-30mm	12	6	13**
>30mm	16 or 20mm*	8 or 10	17 or 21**
Maximum Length of Sheet (mm)			2700***
Maximum Width of Sheet (mm)			1220

* *Dependent upon material utilised*

** *Allows for 1mm roughing pass*

*** *It may be possible for a longer sheet to overhang the CNC bed*

CNC General Information

1. Suitable format for CNC either DXF or DWG and it's preferred if a PDF with all dimensions can also be attached
2. Allow 1mm (+ or -) for variance with the CNC
3. For rebating, allow 0.5mm - 1.0mm in addition to the thickness of plywood for the rebate

Cut to Size General Information

1. Allow 5mm loss from the saw blade for any cut to size orders not requiring CNC