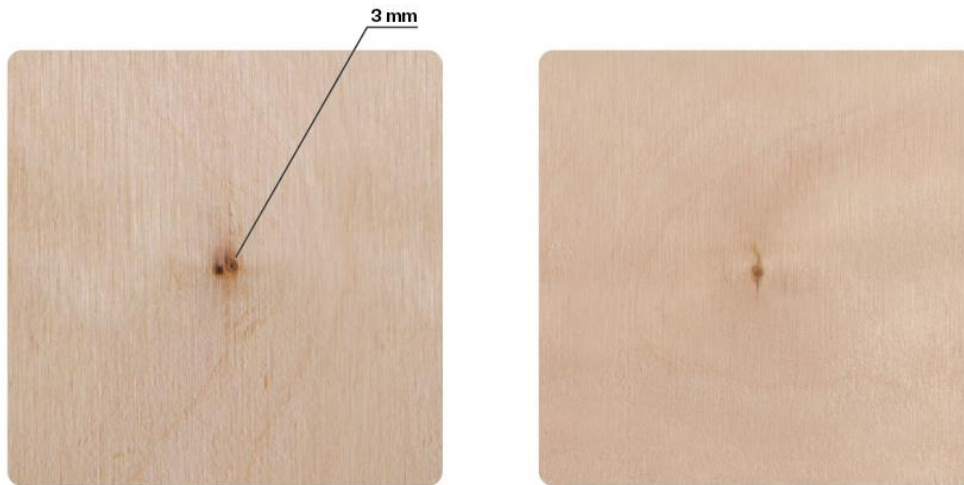


Product Grade B Allowable Defects – Extract

Please note this is a summarised list from the plywood manufacturer Sveza. For the full specifications please visit the Catalogue of Plywood Grades on the Sveza website.

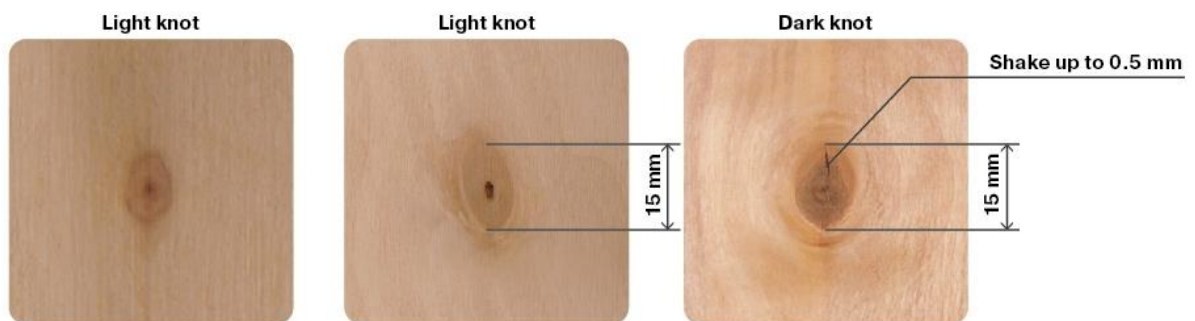
Pin Knot

Pin knot is a sound intergrown knot up to 3 mm in diameter.



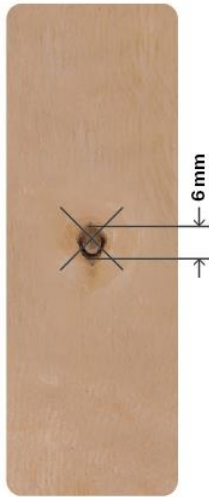
Knots

Allowed: light up to 15 mm in diameter, with a shake up to 0.5 mm wide, 5 pc/m².



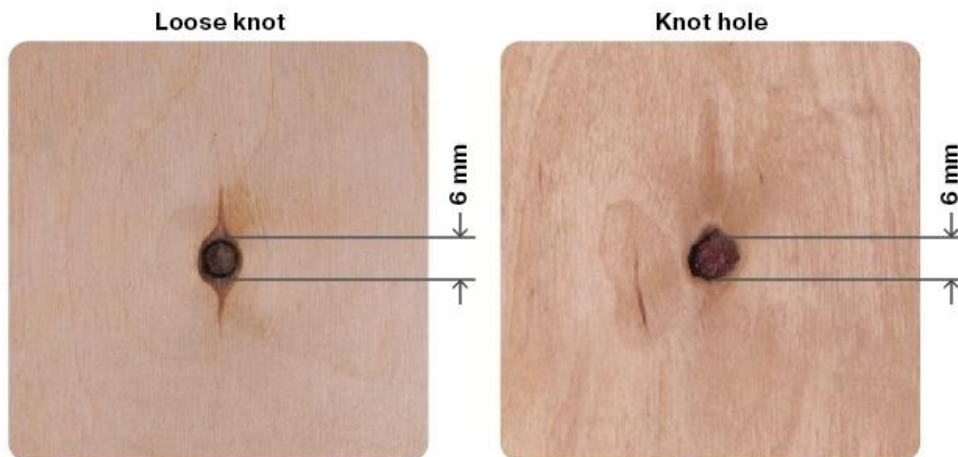
Partially Intergrown Knots

Allowed within the total amount of intergrown knots up to 6 mm in diameter, 3 pc/m².



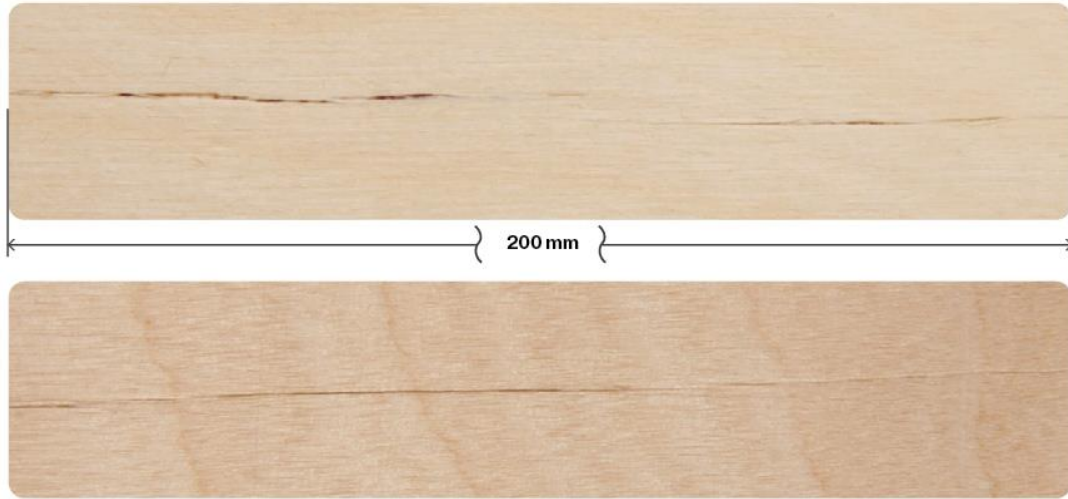
Black Knots & Loose Knots

Allowed within the total amount of black knots up to 6 mm in diameter, 3 pc/m².



Close Shakes

Allowed: up to 200 mm long, 5 pc/m of sheet width.



Wood Structure Defects

Allowed in all grades with no restriction.

Swirly grain



Burl



Allowed without amount restriction.

Light bud trace



Congested light bud traces



Dark bud trace



Flaws in Wood

Light inbark is only allowed, the dark one is allowed under size and amount requirements for black knots.

Light inbark



Dark inbark

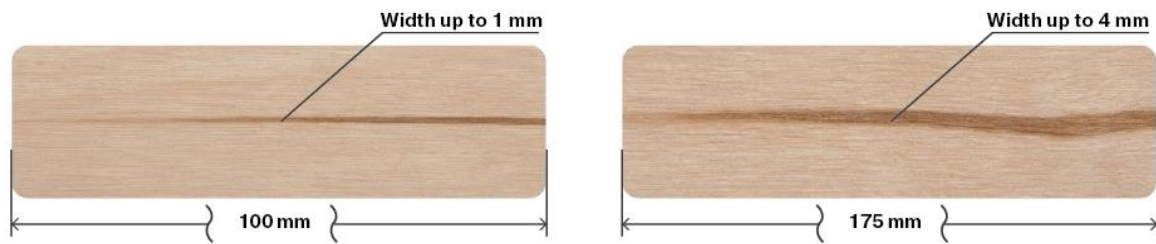


Allowed, within the total amount under the black knot requirements.

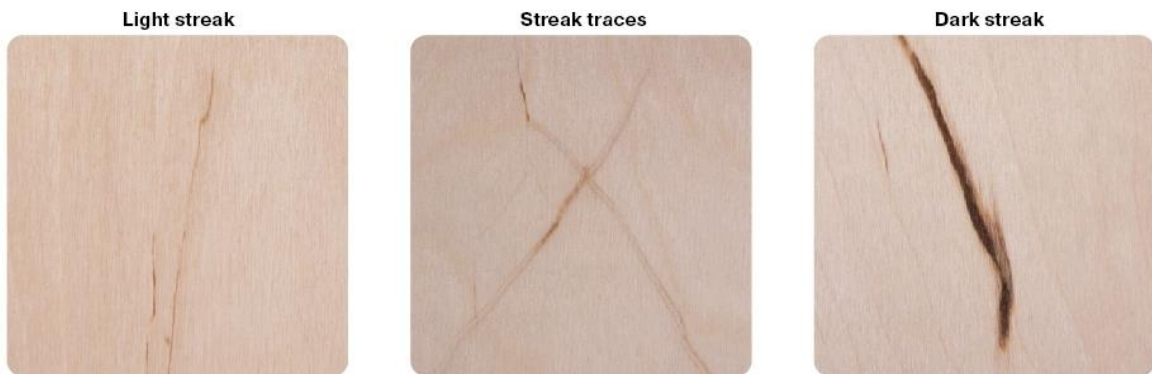


Sound Discolouration

Allowed: light up to 175 mm long, up to 4 mm wide, 4 pc/m².



Allowed: light up to 175 mm long, up to 4 mm wide, 3 pc/m².



Allowed: light-colored, up to 30x30 mm, 1 pc/m².



Mineral Streaks, Sap Stains, Wood Discolouration

Allowed: up to 30% of the sheet surface.



Biological Damage

Allowed, within the total amount under the black knot requirements.



Disclaimer

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