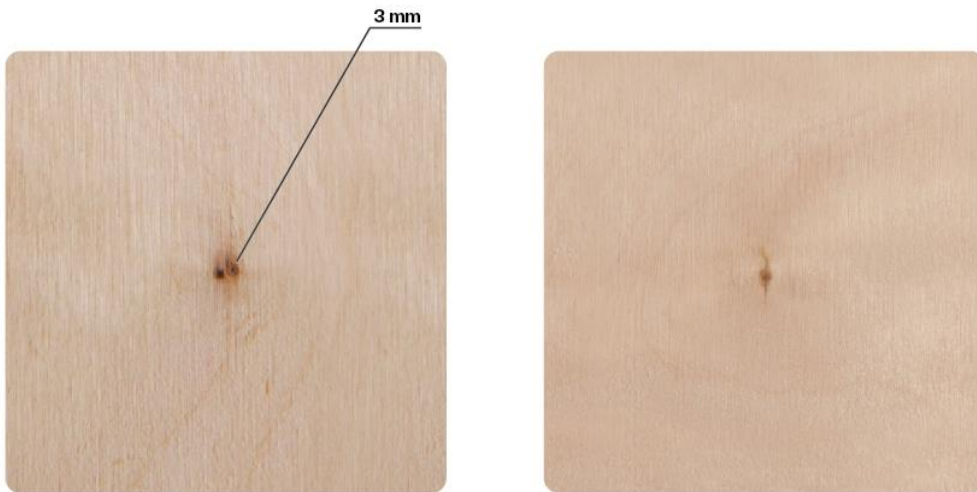


## Product Grade BB Allowable Defects – Extract

Please note this is a summarised list from the plywood manufacturer Sveza. For the full specifications please visit the Catalogue of Plywood Grades on the Sveza website.

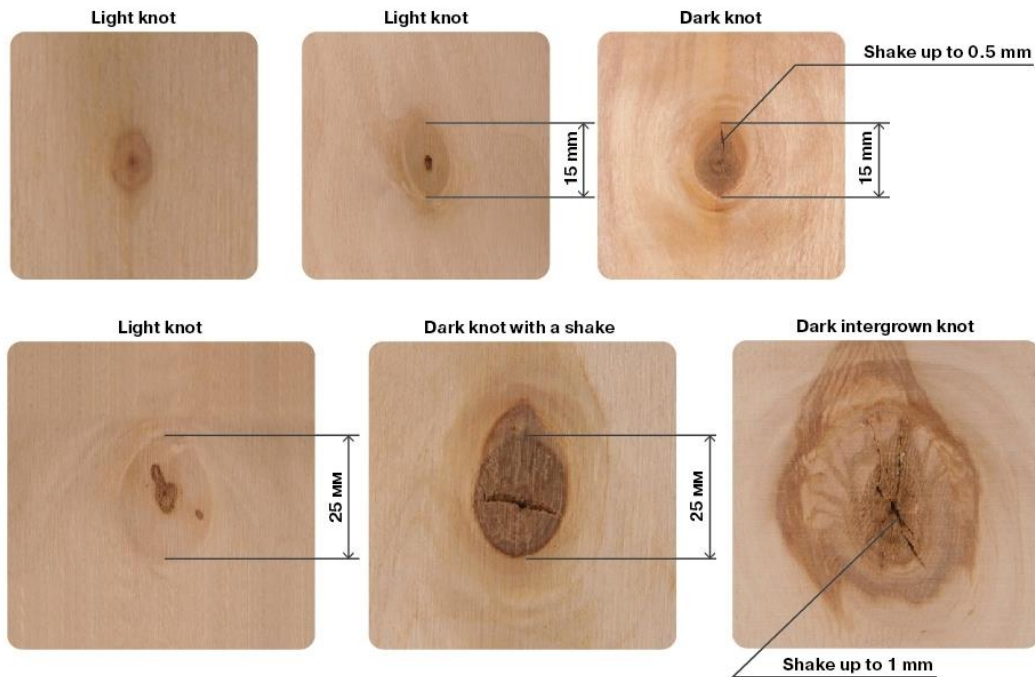
### Pin Knot

Pin knot is a sound intergrown knot up to 3 mm in diameter.



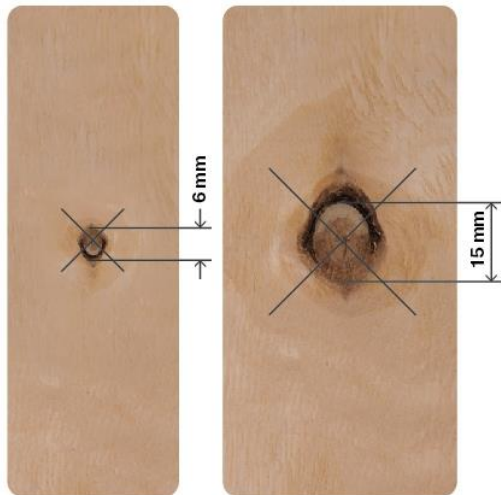
### Knots

Allowed: light and dark up to 25 mm in diameter, with a shake up to 1 mm wide, 10 pc/m<sup>2</sup>.



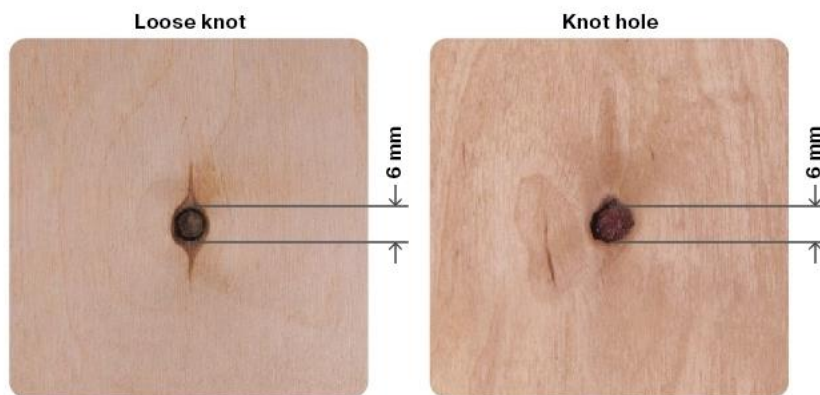
## Partially Intergrown Knots

Allowed within the total amount of intergrown knots up to 15 mm in diameter, 10 pc/m<sup>2</sup>.



## Black Knots & Loose Knots

Allowed within the total amount of black knots up to 6 mm in diameter, 3 pc/m<sup>2</sup>.



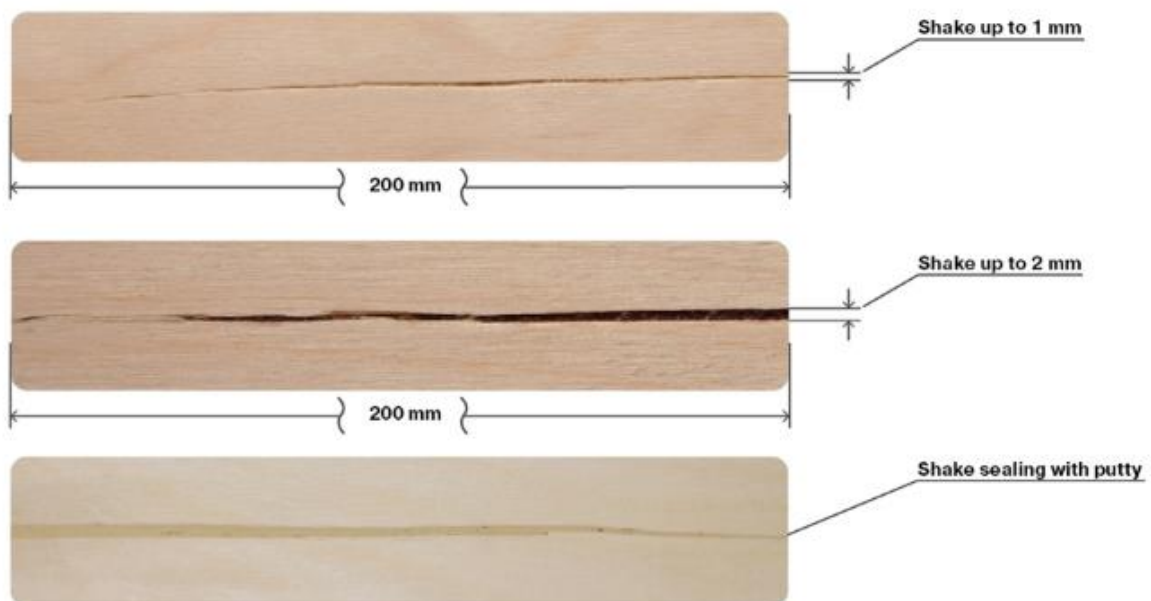
## Close Shakes

Allowed: up to 300 mm long, 5 pc/m of sheet width.



## Open Shakes

Allowed: up to 250 mm long, up to 2 mm wide, 3 pc/m of sheet width.



## Wood Structure Defects

Allowed in all grades with no restriction.

Swirly grain



Burl



Allowed without amount restriction.

Light bud trace



Congested light bud traces



Dark bud trace



## Flaws in Wood

Light inbark is only allowed, the dark one is allowed under size and amount requirements for black knots.

Light inbark



Dark inbark





Allowed, within the total amount under the black knot requirements.

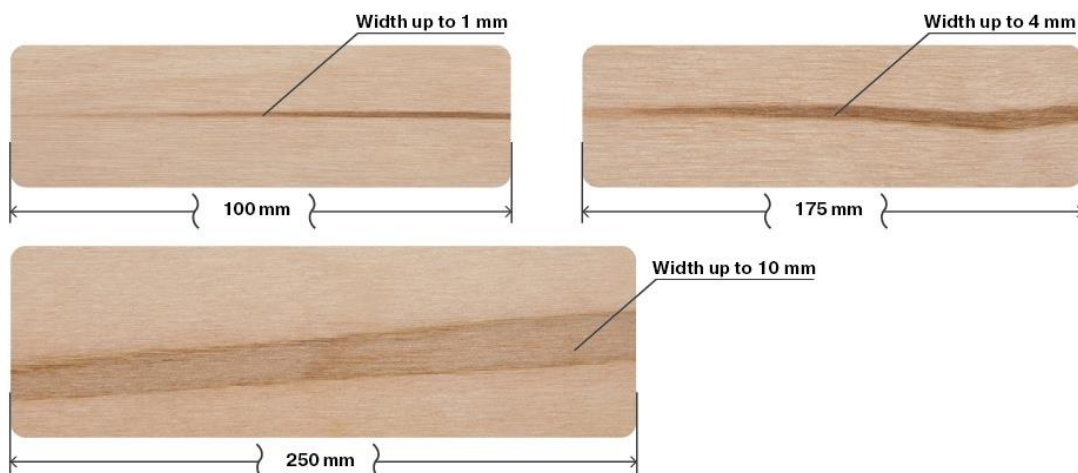


## Sound Discolouration

Allowed: up to 25% of the sheet surface.



Allowed: light up to 250 mm long, up to 10 mm wide, 10 pc/m<sup>2</sup>.



Allowed: light and dark, up to 250 mm long, up to 10 mm wide, 10 pc/m<sup>2</sup>.

Light streak



Streak traces



Dark streak



Allowed: up to 60x40 mm, 1 pc/m<sup>2</sup>.



## Mineral Streaks, Sap Stains, Wood Discolouration

Allowed: up to 50% of the sheet surface.

Blue



Wood discoloration during storage



Colored sap stains



Water stains



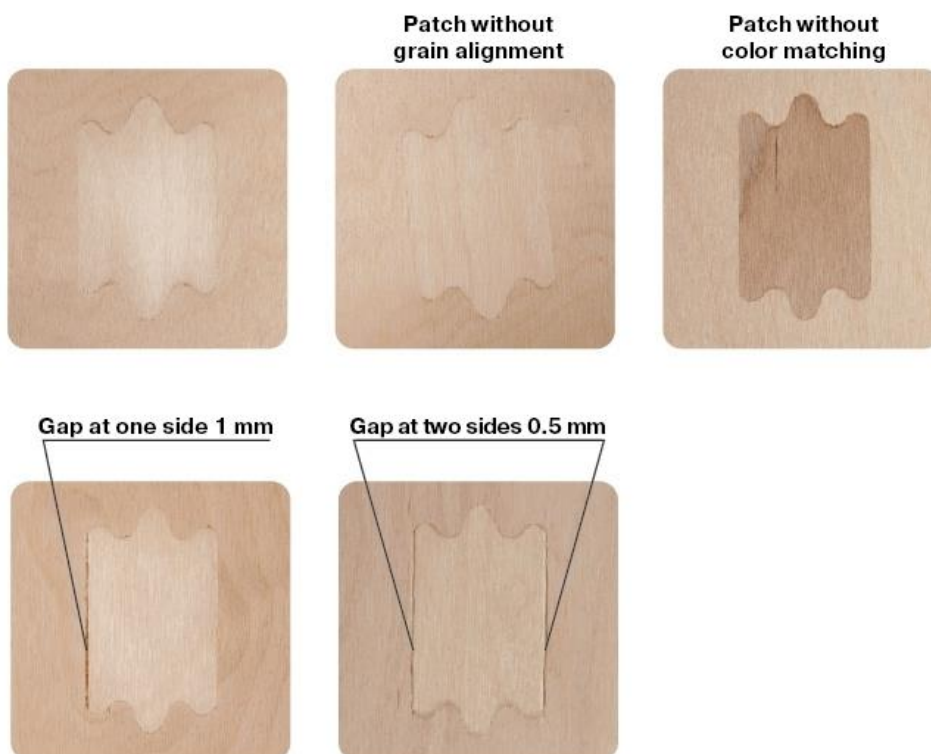
## Biological Damage

Allowed, within the total amount under the black knot requirements.



## Knotting and Patching with Wooden Inserts

Allowed: 8 pc/m<sup>2</sup> matching colour and aligned with grain direction.



### Disclaimer

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